

M A T E R I A L S A F E T Y D A T A S H E E T

PRODUCT NAME: RUSTLICK G-25-J
SYNTHETIC GRINDING FLUID
FINISHED GOODS:
1 GAL = 75012
5 GAL = 75052
55 GAL = 75552

HMIS CODES:
Health = 1
Flammability = 1
Reactivity = 0

SECTION 1 - MANUFACTURER IDENTIFICATION

MANUFACTURER'S NAME: ITW Rocol North America
ADDRESS : 3624 West Lake Avenue
Glenview Illinois 60026

EMERGENCY PHONE : 800-424-9300 (CHEMTREC) DATE REVISED: 12/27/06
INFORMATION PHONE : 800-452-5823 SUPERCEDES: 12/15/03
NAME OF PREPARER : Leroy Hitchcock

SECTION 2 - REPORTABLE COMPONENTS

| COMPONENTS | CAS # | WEIGHT PERCENT |
|------------|-------|----------------|
|------------|-------|----------------|

| | | |
|----------------------------------|--|--------|
| * MONOETHANOLAMINE 141-43-5 | OSHA: 3 ppm TWA 6 mg/m3 STEL ACGIH: 3 ppm or 7.5 mg/m3 TWA 6 ppm or 15 mg/m3 STEL | 5-10% |
| * TRIETHANOLAMINE 102-71-6 | ACGIH: 5 mg/m3 TWA | 10-20% |
| * DIISOPROPANOLAMINE 110-97-4 | NA | 1-5% |

* Indicates chemical subject to the reporting requirements of OSHA's Hazard Communication Standard 1910.1200.

All components of this product are listed on TSCA.

California Proposition 65:

This product does not contain any ingredients which are known by the State of California to cause cancer, birth defects, or other reproductive hazards.

SECTION 3 - PHYSICAL/CHEMICAL CHARACTERISTICS

| | |
|---|--------------------------------|
| BOILING POINT: 212°F | SPECIFIC GRAVITY (H2O=1): 1.08 |
| VAPOR DENSITY: (Air = 1): >1 | EVAPORATION RATE: (BuAc=1): <1 |
| COATING V.O.C.: 0.00 lb/gl | MATERIAL V.O.C.: 0.00 lb/gl |
| SOLUBILITY IN WATER: Complete | |
| APPEARANCE AND ODOR: Green liquid with amine odor | |

suitable containers.

WASTE DISPOSAL METHOD: Remove to a waste disposal facility operating in compliance with federal, state, and local regulations.

SHIPPING CLASSIFICATION: Non-hazardous according to IATA, 49CFR (DOT), and IMDG Regulations.

SECTION 8 - CONTROL MEASURES

RESPIRATORY PROTECTION: None required at normal handling temperatures.

VENTILATION: Local exhaust is recommended for confined areas. General mechanical ventilation is adequate for normal use.

PROTECTIVE GLOVES: Chemical resistant rubber gloves, such as polyvinyl chloride-coated, and other protective gear as required to minimize skin contact.

EYE PROTECTION: Safety glasses. Splash proof goggles.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Eye bath and safety shower.

WORK/HYGIENIC PRACTICES: Follow current H.M.I S. regulations.

SECTION 9 - REGULATORY INFORMATION

U.S. Federal Regulatory Information:

SARA ETREMELY HAZARDOUS SUBSTANCE: No chemicals in this product exceed the DE Minimus reporting level established on the SARA ETREMELY HAZARDOUS SUBSTANCE LIST.

SARA TITLE III, Section 313: No chemicals in this product exceed the DE Minimus reporting level established by SARA TITLE III, Section 313.

TSCA: All ingredients are listed in TSCA inventory.

CERCLA: Not reportable

SECTION 10 - DISCLAIMER

ITW ROCOL NORTH AMERICA bases the information and recommendations in this document on data believed to be correct. No warranty of any kind, however, is made as to the information in this document.